

Art.-No.	Description		Unit	
	Soldering wire ISO-Core® „Kolo“, acc. DIN EN 29453, flux cored soft solder wire, DIN EN 29454.1, 1.1.1.B (F-SW 31), for soldering in the field of electronics and telecommunications			
		Melting Range		
19325041	S-Pb70Sn30	183 - 255° C	5,00 mm Ø	1,000 kg rings
19325051			5,00 mm Ø	5,000 kg rings
19375041	S-Pb65Sn35	183 - 245° C	5,00 mm Ø	1,000 kg rings
19375051			5,00 mm Ø	5,000 kg rings
19411510	S-Pb60Sn40	183 - 235° C	1,50 mm Ø	0,100 kg spool
19411520			1,50 mm Ø	0,250 kg spool
19411530			1,50 mm Ø	0,500 kg spool
19411540			1,50 mm Ø	1,000 kg spool
19412010	S-Pb60Sn40	183 - 235° C	2,00 mm Ø	0,100 kg spool
19412020			2,00 mm Ø	0,250 kg spool
19412030			2,00 mm Ø	0,500 kg spool
19412040			2,00 mm Ø	1,000 kg spool
19413010	S-Pb60Sn40	183 - 235° C	3,00 mm Ø	0,100 kg spool
19413020			3,00 mm Ø	0,250 kg spool
19413030			3,00 mm Ø	0,500 kg spool
19413040			3,00 mm Ø	1,000 kg spool
19414030	S-Pb60Sn40	183 - 235° C	4,00 mm Ø	0,500 kg spool
19414040			4,00 mm Ø	1,000 kg spool
19415041	S-Pb60Sn40	183 - 235° C	5,00 mm Ø	1,000 kg rings
19415051			5,00 mm Ø	5,000 kg rings
19611010	S-Sn60Pb40	183 - 190° C	1,00 mm Ø	0,100 kg spool
19611020			1,00 mm Ø	0,250 kg spool
19611030			1,00 mm Ø	0,500 kg spool
19611040			1,00 mm Ø	1,000 kg spool
19611510	S-Sn60Pb40	183 - 190° C	1,50 mm Ø	0,100 kg spool
19611520			1,50 mm Ø	0,250 kg spool
19611530			1,50 mm Ø	0,500 kg spool
19611540			1,50 mm Ø	1,000 kg spool
19612010	S-Sn60Pb40	183 - 190° C	2,00 mm Ø	0,100 kg spool
19612020			2,00 mm Ø	0,250 kg spool
19612030			2,00 mm Ø	0,500 kg spool
19612040			2,00 mm Ø	1,000 kg spool

All solder wires can be produced in following diameters and packages:

Flux contents: from 0,5 % to 5,0 %
 Wire diameter: 0,25 to 8,0 mm (partially bigger)
 Solder wire on spools: per 50 g, 100 g, 250 g, 500 g, 1,00 kg, 5,00 kg, 10,00 kg, 15,00 kg, 20,00 kg
 cardette per 1 m, 10 g, 20 g,
 dispenser per 15 g, 20 g, 25 g, 40 g

