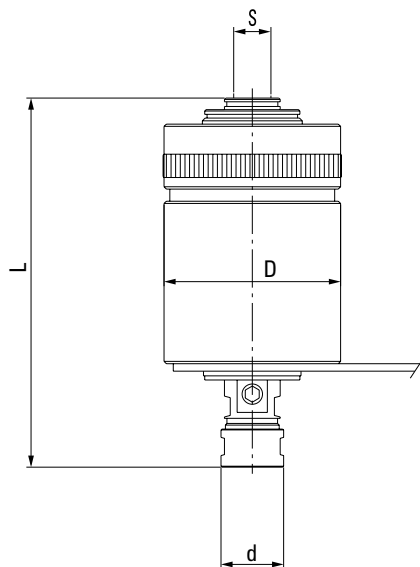


Self-reversing tapping attachments with high-speed reverse and pre-selective torque control



- easy handling, compact design
- less tap breakage due to pre-selective torque control
- easy adaptation with multiple interchangeable arbors
- reduced cycle time through increased 1.75:1 reverse speed
- only 2 Rubber Flex collets per model required. (exception 100XB)

How to Order

Please select the tapping attachment (A) and arbor (C) to fit your application. Choose an arbor to fit the thread or taper mount of the tapping attachment, with the Morse Taper, R8 or straight shank to fit your machine. Please order rubber flex collets and torque bars separately.

Note: X models with Quick Change or ER collet chuck are also available on request.

Dimensions

Model	D	d	Self-feed	Weight kg
100XB	33	9	5	0.2
30X	48	19	3.5	0.5
50X	70	27	6	1.4
70X	76	36	9	2.1
90X	105	57	13	5.0

(A)	Model	Order code	Capacity (steel)	Collets Rubber Flex	Max. RPM	Mounts S		L
						Taper mounts	Thread. mounts	
	100XB	16101	M0.5–M2, #0000-0	XB	2000	JT1		94
	30X	10306	M1.4–M7 #0 - 1/4"	21600 21700	2000	JT6		113
		10312				B12		
		10316				B16		
		10333				JT33		
		10331					5/16"–24*	104
		10337					3/8"–24	
		10350					1/2"–20	113
		10362					5/8"–16*	
		10375					3/4"–16*	
	50X	10506	M3–M12 #6 - 1/2"	22100 22200	1500	JT6		153
		10516				B16		
		10533				JT33		
		10537					3/8"–24	148
		10550					1/2"–20	
		10562					5/8"–16*	
		10575					3/4"–16*	
	70X	10703	M5–M18 #10 - 1/2"	24100 24500	1200	JT3		176
		10718				B18		
		10750					1/2"–20	
		10762					5/8"–16*	
		10775					3/4"–16*	
		10787					7/8"–20	
	90X	10904	M10–M30 1/2" - 1 1/8"	26100 26200	600	JT4		219
		10915					1 1/2"–18	

Note: When using Roll Form Taps the tool's tapping capacity must be reduced by 25%.

* These special thread mounts are only for Burgmaster machines.

All dimensions are shown in mm. 25.4mm = 1"

